

# Work Order ID 85207

June-04-12 1:46:33 PM

**\*85207\***

Page 1

Item ID: D4030-041

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Long Basket Assembly (350)

Start Date: 04/06/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 18/06/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 12/06/04 Tooling:

Run Start **\*NR1\***

QC: Date: SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4030	C

100	Pick Kit	0.00
-----	----------	------

**\*100\***

Packaging Memo

Packaging 1 12/07/03 JB

110	Assemble as per dwg	0.00
-----	---------------------	------

**\*110\***

HandFinish Memo

Hand Finishing \*\*\*\*Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label \*\*\*\*

1 12-7-14

120	QC5- Inspect part completeness to step on W/O	0.00
-----	---	------

**\*120\***

QC Memo

Quality Control 5/12/07/04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Work Order ID 85207

\*85207\*

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Item ID: D4030-041  
Revision ID:  
Item Name: Long Basket Assembly (350)

Accept

\*N900040100\*

Setup Start \*NS1\*  
Stop \*NS2\*

Start Date: 04/06/2012 Start Qty: 1.00 \*1\*  
Required Date: 18/06/2012 Req'd Qty: 1.00 \*1\*

Cust Item ID:  
Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*  
Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <i>JMP</i>	0.00							
*130*									
Packaging	Memo	0.00							<i>12/7/4</i>
Packaging	<i>PPR 85527</i>								
140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							<i>12/7/4</i>
Quality Control									<i>MF</i> <i>12-07-04</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 1

Work Order ID: 85207

\*85207\*

Parent Item: D4030-041

\*D4030-041\*

Parent Item Name: Long Basket Assembly (350)

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as  
per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg  
revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-  
1239 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4086-200

Manufactured

No

Each

17.0000

\*\*

1

✓

\*D4086-200\*

Placard, Max Load

Location

Loc Qty

Loc Code

ST093

17

72051

1

82827

4

84416

12

84416

D2530

Manufactured

No

100

Each

7.0000

\*\*

1

1

✓

\*D2530\*

Handle Weldment

Location

Loc Qty

Loc Code

ST506

7

82895

1

83423

6

D2535

Manufactured

No

100

Each

73.0000

\*\*

2

2

\*D2535\*

Spring

Location

Loc Qty

Loc Code

ST504

73

83545

73

83545

12/07/03 JB

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 85207

**\*85207\***

Parent Item: D4030-041

**\*D4030-041\***

Parent Item Name: Long Basket Assembly (350)

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 1.00

Required Qty: 1.00

D2537 Manufactured No

100 Each

40.0000

2

2

\*\*

**\*D2537\***

Bushing

Location

Loc Qty

Loc Code

ST504

40

82896

40

82896

D3913-041 Manufactured No

100 Each

0.0000

1

1

\*\*

**\*D3913-041\***

Long Basket Base Assembly, 350

85203.

1

BL 12-7-4.

D3914-041 Manufactured No

100 Each

0.0000

1

1

\*\*

**\*D3914-041\***

Long Basket Lid Assembly (350)

85205

1

BL 12-7-4.

D3917-3 Manufactured No

100 Each

59.0000

6

6

\*\*

**\*D3917-3\***

Washer

Location

Loc Qty

Loc Code

FP

23

85028

23

ST070

36

84773

36

84773

D3953-3 Manufactured No

100 Each

19.0000

2

2

\*\*

**\*D3953-3\***

Gas Spring Stud, Lid

Location

Loc Qty

Loc Code

ST075

19

82939

19

82939

JB 12/07/03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**\*85207\***

Parent Item: D4030-041

**\*D4030-041\***

Parent Item Name: Long Basket Assembly (350)

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 1.00

Required Qty: 1.00

D3953-7 Manufactured No

100 Each 29.0000 2 2

**\*D3953-7\***

Spring Spacer

\*\*

JB

Location

Loc Qty

Loc Code

ST075

29

82940

29

82940

D3953-9 Manufactured No

100 Each 41.0000 2 2

**\*D3953-9\***

Gas Spring Washer

\*\*

JB

Location

Loc Qty

Loc Code

ST075

41

82035

1

82941

40

82941

D3953-17 Manufactured No

100 Each 23.0000 2 2

**\*D3953-17\***

Gas Spring Spacer

\*\*

JB

Location

Loc Qty

Loc Code

ST075

23

82937

23

82937

D3953-19 Manufactured No

100 Each 38.0000 1 1

**\*D3953-19\***

Gas Spring Bracket

\*\*

JB 12/07/03

Location

Loc Qty

Loc Code

ST075

38

82938

38

82938

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 85207

**\*85207\***

Parent Item: D4030-041

**\*D4030-041\***

Parent Item Name: Long Basket Assembly (350)

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 1.00

Required Qty: 1.00

D3953-21

Manufactured No

100 Each

3.0000

1 1 ✓

**\*D3953-21\***

Gas Spring Bracket

\*\*

85718 JB

Location

Loc Qty

Loc Code

ST075

3

81456

3

D3969-3

Manufactured No

100 Each

46.0000

1 1 ✓

**\*D3969-3\***

Spring (Basket Lid)

\*\*

JB

Location

Loc Qty

Loc Code

ST272

46

64285

1

81887

5

82942

40

82942

AN3-14A

Purchased No

100 Each

81.0000

4 4 ✓

**\*AN3-14A\***

Bolt

\*\*

12114 JB

Location

Loc Qty

Loc Code

ST352

81

121415

6

121444

25

121708

50

12

AN3-16A

Purchased No

100 Each

119.0000

2 2 ✓

**\*AN3-16A\***

Bolt

\*\*

JB 12/07/03

Location

Loc Qty

Loc Code

ST352

119

117441

47

118628

1

120986

21

121708

50

120986

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 85207

\*85207\*

Parent Item: D4030-041

\*D4030-041\*

Parent Item Name: Long Basket Assembly (350)

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN5-17A Purchased No 100 Each 82.0000 4 4 ✓  
\*AN5-17A\* \*\* JB

Bolt

Location	Loc Qty	Loc Code
338	4	
121181	4	
ST338	78	
117872	34	
121541	44	121541

AN4-12 Purchased No 100 Each 53.0000 3 3 ✓  
\*AN4-12\* \*\* JB

Bolt

Location	Loc Qty	Loc Code
ST357	53	
118626	1	
119775	2	
121652	50	121652

AN310-4 Purchased No 100 Each 138.0000 3 3 ✓  
\*AN310-4\* \*\* JB 12/07/03

NUT

Location	Loc Qty	Loc Code
ST344	138	
120124	1	
120518	11	
121011	1	
121349	25	121349
121827	100	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 85207

\*85207\*

Parent Item: D4030-041

\*D4030-041\*

Parent Item Name: Long Basket Assembly (350)

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN310C4

Purchased

No

100

Each

38.0000

2

2

\*AN310C4\*

Nut

\*\*

122151 JB

Location

Loc Qty

Loc Code

ST344

38

120360

13

121166

3

121444

22

MS21042L3

Purchased

No

100

Each

2,157.000

6

6

\*MS21042L3\*

Nut

\*\*

JB

Location

Loc Qty

Loc Code

ST300

2157

117885

32

119017

952

119075

138

121349

215

121444

820

MS21042L5

Purchased

No

100

Each

1,413.000

4

4

\*MS21042L5\*

Nut

\*\*

JB

12/07/03

Location

Loc Qty

Loc Code

300

500

121652

500

ST300

913

108827

8

116105

5

116548

43

117611

18

119109

831

17651

8

119109

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 85207

**\*85207\***

Parent Item: D4030-041

**\*D4030-041\***

Parent Item Name: Long Basket Assembly (350)

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 1.00

Required Qty: 1.00

MS24665-151 Purchased No

100 Each 203.0000 3 3 ✓

**\*MS24665-151\***

Cotter Pin

\*\*

*JB*

Location

Loc Qty

Loc Code

ST309

203

17566

203

17566

MS24665-300 Purchased No

100 Each 153.0000 2 2 ✓

**\*MS24665-300\***

Cotter Pin

\*\*

*JB*

Location

Loc Qty

Loc Code

GA

149

118234

149

118234

ST309

4

116823

4

NAS1149F0432P Purchased No

100 Each 774.0000 6 6 ✓

**\*NAS1149F0432P\***

Washer

\*\*

*JB*

Location

Loc Qty

Loc Code

ST275

774

121350

774

121350

NAS1149F0563P Purchased No

100 Each 976.0000 4 4 ✓

**\*NAS1149F0563P\***

Washer

\*\*

*JB 12/07/03*

Location

Loc Qty

Loc Code

ST275

976

121350

976

121350

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 85207

**\*85207\***

Parent Item: D4030-041

**\*D4030-041\***

Parent Item Name: Long Basket Assembly (350)

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

100

Each

636.0000

8

8

✓

**\*NAS1149F0332P\***

**\*\***

*JB*

WASHER

Location

Loc Qty

Loc Code

ST275

636

117735

13

119225

10

120986

200

121259

200

121584

36

121585

1

121825

173

17317

3

121825

NAS1149C0432R

Purchased

No

100

Each

3,934.000

2

2

✓

**\*NAS1149C0432R\***

**\*\***

*JB*

*12/07/03*

Washer

Location

Loc Qty

Loc Code

ST297

1114

117291

114

119124

1000

ST298

2820

121255

2820

121255

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

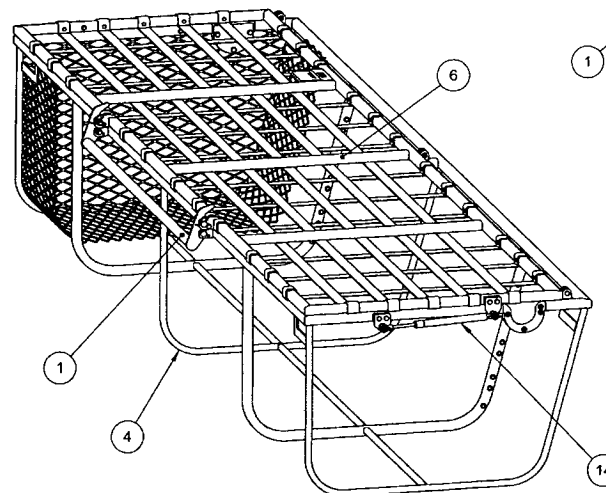
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

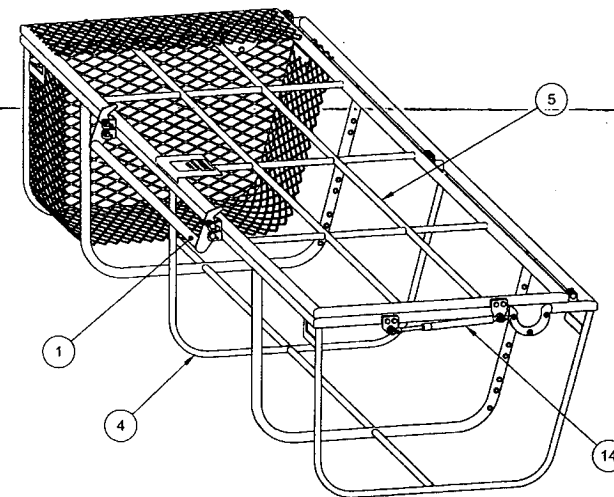
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X		D4030-041	LONG BASKET ASSY (350)
		X	D4030-043	LONG BASKET ASSY, LIGHT LID (350)
1	1	1	D2530	HANDLE WELDMENT
2	2	2	D2535	SPRING
3	2	2	D2537	BUSHING
4	1	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1		D3914-041	LONG BASKET LID ASSY (350)
6		1	D3915-041	LIGHT LID ASSY-LONG BASKET
7	6	6	D3917-3	WASHER
8	2	2	D3953-3	GAS SPRING STUD, LID
9	2	2	D3953-7	GAS SPRING SPACER
10	2	2	D3953-9	GAS SPRING WASHER
11	2	2	D3953-17	GAS SPRING SPACER
12	1	1	D3953-19	GAS SPRING BRACKET
13	1	1	D3953-21	GAS SPRING BRACKET
14	1	1	D3969-3	SPRING
15	4	4	AN3-14A	BOLT
16	2		AN3-16A	BOLT
17		2	AN3-20A	BOLT
18	3	3	AN4-12	BOLT (DRILLED)
19	4	2	AN5-17A	BOLT
20		2	AN5-21A	BOLT
21	3	3	AN310-4	NUT, CASTELLATED
22	2	2	AN310C4	NUT, CASTELLATED
23	6	6	MS21042L3	NUT
24	4	4	MS21042L5	NUT
25	3	3	MS24665-151	COTTER PIN
26	2	2	MS24665-300	COTTER PIN
27	6	6	NAS1149F0432P	WASHER
28	4	4	NAS1149F0563P	WASHER
30	8	8	NAS1149F0332P	WASHER
31	2	2	NAS1149C0432R	WASHER



**D4030-043 LONG BASKET ASSY, LIGHT LID (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)



**D4030-041 LONG BASKET ASSY (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 85207 MLJ  
12/06/04

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -041: 72 lbs APPROX  
-043: 57 lbs APPROX

**RELEASED**  
10-08-12-04  
ECN 10-596

C	QTY FOR ITEMS #30 & #31 UNDER -043 WERE MISSING (BB-1); QTY FOR ITEM #3 WAS 4 (D6-1), ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3)	MB	10.07.23
B	AN5-21A BOLT WAS AN5-19A: BOM & (D3-3)	JPH	10.04.06
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	ALS		
DRAWN			
CHECKED	JP		
MFG. APPR.	JFS		
APPROVED	W		
DE APPR.	#		
DATE	10.07.23		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4030** REV. C  
SHEET 1 OF 3  
TITLE **LONG BASKET ASSY (350)** SCALE NTS

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

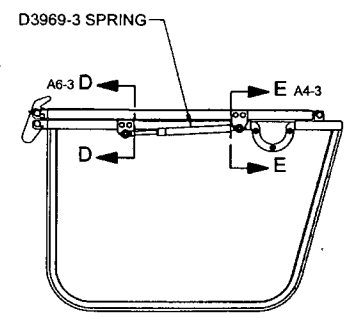
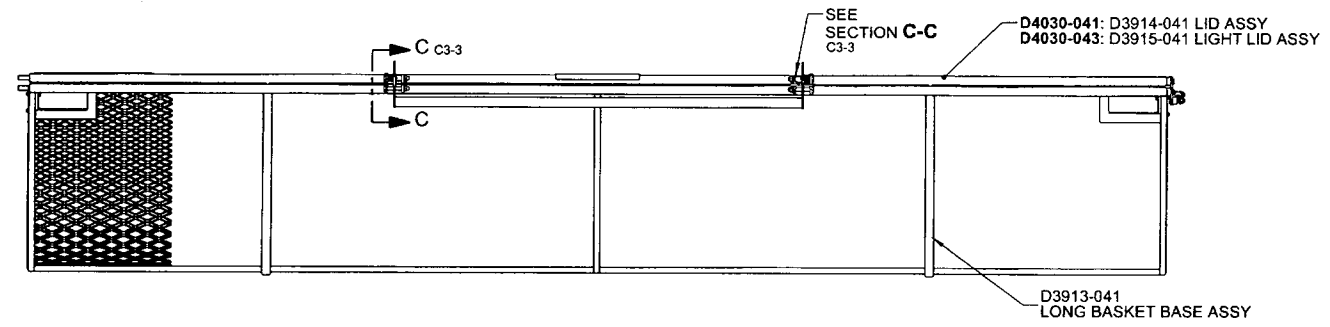
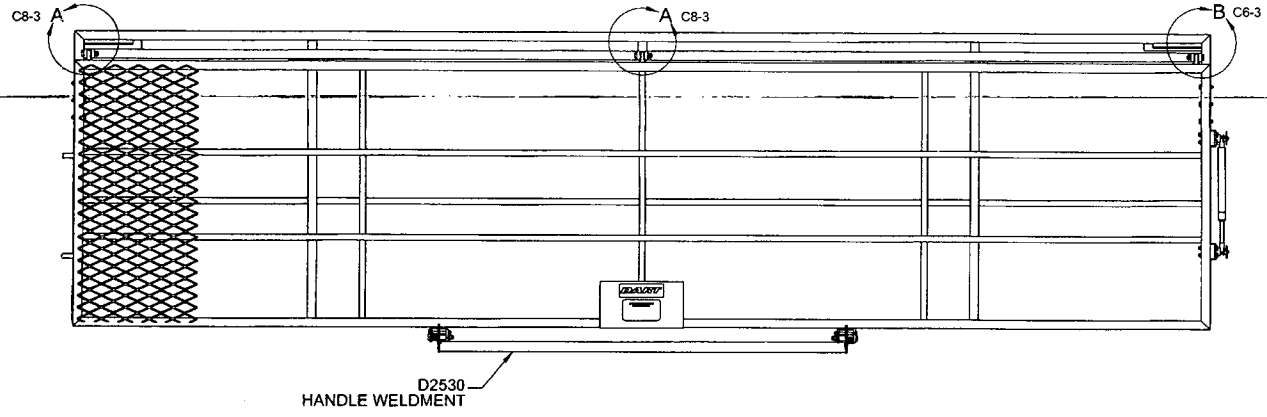
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

8 7 6 5 4 3 2 1

05207



**D4030-041 LONG BASKET ASSY (350)** (SHOWN)  
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

**D4030-043 SHORT BASKET ASSY, LIGHT LID (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED  
10.06.12

DESIGN	ALS	DART AEROSPACE LTD	
DRAWN	5	HAWKESBURY, ONTARIO, CANADA	
CHECKED	20	DRAWING NO.	REV. C
MFG. APPR.	SEB	D4030	SHEET 2 OF 3
APPROVED	W	TITLE	SCALE
DE APPR.	11	LONG BASKET ASSY (350)	NTS.
DATE	10.07.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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8 7 6 5 4 3 2 1

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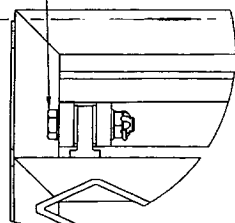
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

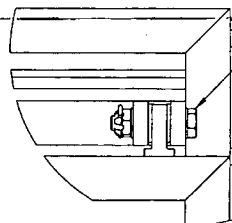


AN4-12 BOLT  
D3917-3 WASHER, 2X  
NAS1149F0432P WASHER, 2X  
AN310-4 NUT, CASTELLATED  
MS24665-151 COTTER PIN



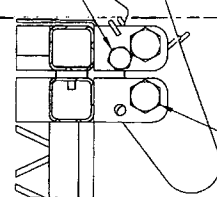
**DETAIL A** D8-2  
D5-2

D4030-041: AN3-16A BOLT  
MS21042L3 NUT  
D4030-043: AN3-20A BOLT  
MS21042L3 NUT



**DETAIL B** D3-2

AN4-12 BOLT  
D3917-3 WASHER, 2X  
NAS1149F0432P WASHER, 2X  
AN310-4 NUT, CASTELLATED  
MS24665-151 COTTER PIN

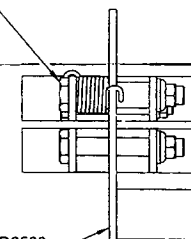


**SECTION C-C** B4-2  
B6-2

D4030-041: AN5-17A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT

D4030-043: AN5-21A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT

AN5-17A BOLT  
NAS1149F0563P WASHER  
MS21042L5 NUT



D2530  
HANDLE WELDMENT  
REF

**VIEW F-F** C3-3

D3953-17 GAS SPRING SPACER  
D3953-21 GAS SPRING BRACKET  
AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL

D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

**SECTION D-D** B2-2

D3953-17 GAS SPRING SPACER  
D3953-19 GAS SPRING BRACKET  
AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL

D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

**SECTION E-E** B1-2

**RELEASED**  
10.08.124

DESIGN	A/S	<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. <b>D4030</b>	REV. C
MFG. APPR.	J.F.S.		SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>LONG BASKET-ASSY (350)</b>	NTS
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries